

Date: Friday, 5/30/2008 8:45:16 AM
 User: David Duval

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: FRONT OUTBOARD LEG ASSY, LH
Job Number	: 05013		
Estimate Number	: 13321		
P.O. Number	:	Part Number	: D3782043
This Issue	: 5/30/2008 S.O. No. :	Drawing Number	: PROTO
Prsht Rev.	: NC	Project Number	: IA0004 08.05.29
First Issue	: / /	Drawing Revision	: PROTO
Previous Run	:	Material	:
Written By	: <u>08/05/30</u>	Due Date	: 6/6/2008 Qty: 1 Um: Each
Checked & Approved By	:		
Comment	: Est Rev:A 08-05-19 new issue DD verified by:ec		

Additional Product

PROTOTYPE

Job Number:



FOR ENGINEERING USE ONLY

Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Pick Packing Kit

2.0	D37683	Front Outboard Leg, LH
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 Front Outboard Leg, LH
 batch: B38881

3.0	D37871	Foot
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SHR P/N205-070-786-001



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 Foot
 batch: B39634

4.0	AN4513A	Bolt
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
 Bolt
 batch: M107938

5.0	NAS1149F0563P	Washer
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
 Washer
 batch: M108099

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Part Number: D3782043

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS21042L5

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Nut

batch: M107464

080603

7.0

D3762041

Front Leg Fitting



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Front Leg Fitting

batch: B39487

080603

8.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3782

080603

9.0

QC5

INSPECT WORK TO CURRENT STEP



ENGINEERING
APPROVAL



Comment: INSPECT WORK TO CURRENT STEP

080603

10.0

PACKAGING 1

PACKAGING RESOURCE #1



FOR ENGINEERING USE ONLY



Comment: PACKAGING RESOURCE #1

080603

Identify with Dart part # and batch # using a fine point permanent marker on inside of part and Stock

Location: _____

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

080603 Prototype

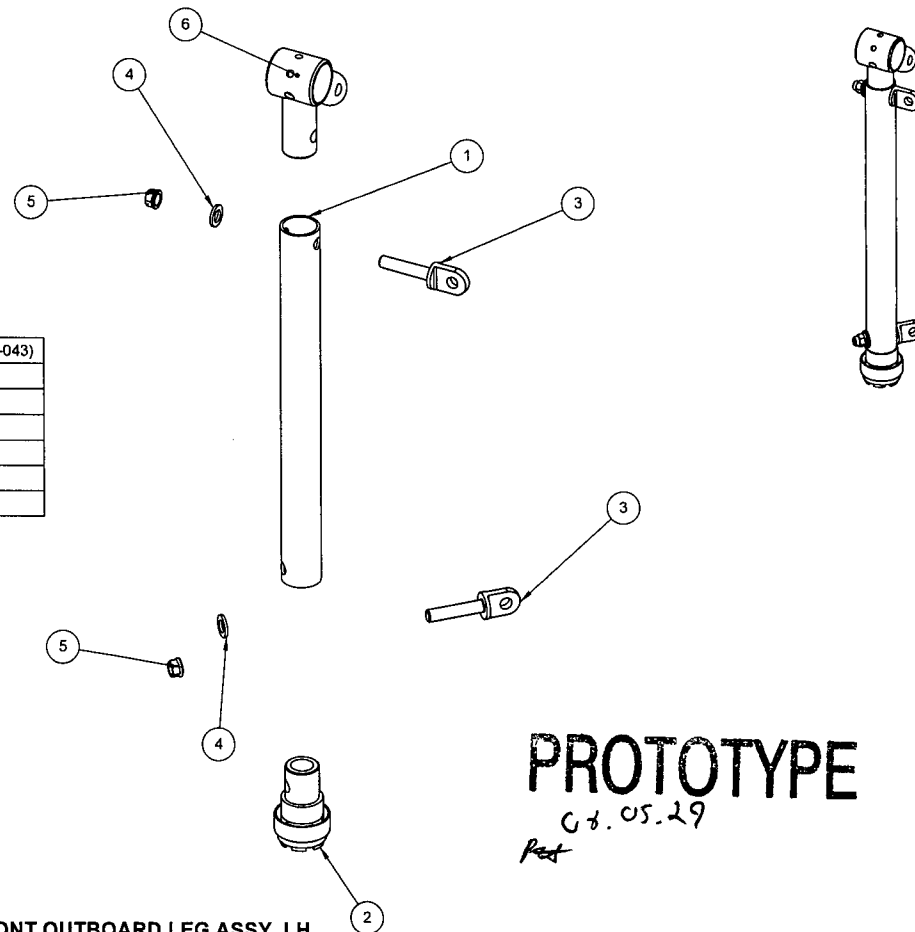
Job Completion



Charge to W/O # 00196

U 08.06.11

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-043)
1	D3768-3	FRONT OUTBOARD LEG, LH	1
2	D3787-1	FOOT	1
3	AN45-13A	EYE BOLT	2
4	NAS1149F0563P	WASHER	2
5	MS21042L5	NUT	2
6	D3762-041	FRONT LEG FITTING ASSY	1



Q17 x 2 D3782-043 FRONT OUTBOARD LEG ASSY, LH

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV.
MFG. APPR.		D3782	SHEET 2 OF 4
APPROVED		TITLE	SCALE
DE APPR.		LEG ASSEMBLY	1:
DATE	08.05.15	COPYRIGHT © 2008 BY DART AEROSPACE LTD	
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